SECTION 08331

OVERHEAD COILING DOORS

PART 1 GENERAL

1.01 SUMMARY

- A. Related Sections:
 - 1. 05500 Metal Fabrications.
 - 2. 07900 Joint Sealers.
 - 3. 09900 Painting.

1.02 REFERENCES

- A. American Society for Testing and Materials (ASTM):
 - 1. A653/A-96 Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process.
 - 2. A924/A-96a Specification for General Requirements for Steel Sheet, Metallic-Coated by the Hot-Dip Process.
- B. Florida Department of Education, Office of Educational Facilities State Requirements for Educational Facilities 1999 (SREF).
- C. Florida Building Code (FBC).

1.03 SUBMITTALS

- A. Submit properly identified manufacturer's literature including specifications, installation details, and the following data before starting work.
 - 1. Shop Drawings: Indicate size, construction details, gages, finish, installation details, anchorage, and hardware location.
 - 2. Certification: Miami-Dade County product approval demonstrating compliance with FBC missile impact criteria.
 - a. Comply with calculations, signed and sealed by a Florida registered professional engineer, establishing wind velocity pressure values for the specific project according to American Society of Civil Engineers (ASCE) 7-98 using a

wind speed of 146 mph, exposure category "C", and a wind load importance factor of 1.15.

PART 2 PRODUCTS

2.01 MANUFACTURERS

- A. Overhead Coiling Doors:
 - 1. Model S21-PS by Atlas Door, Orlando, FL.
 - 2. Series S-10 by Best Rolling Doors, Hialeah-Gardens, FL.
 - 3. Model F-H-S by Kinnear Division of Wayne Dalton, Wayne Dalton, OH.
 - 4. Series 610 by Overhead Door, Dallas, TX.
 - 5. Model SSD-FF by Raynor, Dixon, IL.

2.02 FABRICATION

- A. Galvanizing: Hot-dip zinc coated sheet steel according to ASTM A924, G90 or ASTM A653, 1.25 oz. zinc per sq.ft.
- B. Operation:
 - 1. Chain hoist operation, maximum 35 lb. pull on hand chain.
 - 2. Manufacturer's Option:
 - a. Momentary switch with safety edge for automatic stop and change of direction.
 - b. Constant pressure switch.
- C. Curtain: Flat slat, 20 gauge galvanized steel minimum.
- D. Locking: Provide means for padlocking. Padlock is NIC.

2.03 FINISHES:

A. Factory primed with baked-on enamel or polyester top coat. Color selection by A/E.

PART 3 EXECUTION

3.01 INSTALLATION

A. Install according to manufacturer's installation instructions and with accepted shop drawings.

B. Install accurately, without warpage, true to line, plumb and level.

END OF SECTION