# SECTION 09330

#### QUARRY TILE

# PART 1 GENERAL

# 1.01 SUMMARY

- A. Related Sections:
  - 1. 03300 Cast-In-Place Concrete.
  - 2. 07900 Joint Sealers.
  - 3. 09310 Ceramic Tile.
  - 4. 15421 Drains and Cleanouts.

#### 1.02 REFERENCES

- A. American National Standards Institute ANSI A108.3.
- B. Tile Council of America, Inc. (TCA): Handbook for Ceramic Tile Installation.

# 1.03 SUBMITTALS

- A. Submit properly identified product data including material specifications, printed installation and mixing instructions and maintenance recommendations for quarry tile and accessories specified.
- B. Submit samples of the following for review and selection by A/E.
  - 1. Tile manufacturer's full color and pattern range for each type of tile required.
  - 2. Grout manufacturer's full color range samples.
  - 3. Each type of trim shape and special shape required, if requested.
  - 4. Submit sample board showing full range of colors available for review by the A/E.

# 1.04 QUALITY ASSURANCE

- A. Comply with US Department of Commerce Simplified Practice Recommendations, R61.
- B. Regulatory Requirements:
  - Quarry tile flooring systems shall comply with the minimum slip-resistant coefficient of:

- a. 0.5 for leveled floors.
- b. 0.6 for accessible routes such as, but not limited to, interior corridors.
- c. 0.8 for inclined floors such as, but not limited to, ramps.
- 2. Non-compliance of slip-resistant coefficient factor will be grounds for removal and disposal of installed flooring system, properly preparing the floor substrate, and installation of required slip-resistant flooring system at no expense to the Board.

# 1.05 DELIVERY, STORAGE, AND HANDLING

A. Deliver quarry tile in containers to the site with labels intact and seals unbroken.

# PART 2 PRODUCTS

#### 2.01 MANUFACTURERS

- A. Quarry Tile:
  - 1. American Olean.
  - 2. Summitville Tiles, Inc.
- B. Joint Sealers:
  - 1. Camkote.
  - 2. Crest Silcrest.
  - 3. Macco Silicone Grout Sealer.
  - 4. Hillyard Onex-Seal.

#### 2.02 MATERIALS

- A. Quarry Floor Tile: Non-slip, rustproof abrasive aggregate surface, 6" x 6" x 1/2" size, pre-paraffined to resist grout staining.
- B. Quarry Base Tile: 5" x 5" x 1/2" inch size, pre-paraffined, with coved bottoms, "thin lip" rounded tops, rounded external corners, and matching quarry floor tile.
- C. Mortar for Setting Bed: Conventional cement mortar according to referenced specification.
- D. Acid Resistant Epoxy Joint Grout: Formula AAR-110 complying with Tile Council of America specifications for 3-

component, dark gray color mix, consisting of a liquid resin, a hardening agent, and an inert filler, that when completely set and hard shall be free from offensive odors.

- E. Color: As selected by A/E.
- F. Marble Thresholds: 2 inch wide standard thickness, color as selected by A/E.

# PART 3 EXECUTION

#### 3.01 INSPECTION

A. Do not proceed with the work of this section until conditions detrimental to the proper and timely completion of the work have been corrected in an acceptable manner.

#### 3.02 INSTALLATION

- A. Install the quarry tile by "Conventional Cement Mortar" method according to the requirements of ANSI A108.3.
  - 1. Slope quarry tile uniformly to drains as indicated.
  - 2. Set marble thresholds where indicated or at dissimilar floor finishes with the same material used for setting quarry floor tile.
  - 3. Expansion Control Joints:
    - a. Install according to recommendations of the TCA handbook of ceramic tile installation.
    - b. Extend joints through the setting bed to the concrete substrate equal in width to the tile grout joints.
    - c. Provide approved solid neoprene filler and approved polysulfide caulking.
  - 4. Setting Bed Thickness: Place 1-1/4" maximum thickness of setting bed on the concrete substrate, screed and compact.
  - 5. Follow tile-setter's conventional procedures, laying quarry tile in pattern indicated with straight lines and uniform joints 3/8" wide.
    - a. Rake excess setting bed mortar from joints to the depth of the each tile, allowing setting bed to cure for a minimum of 48 hours at 70 degrees F before application of joint grout.
  - 6. Joint Grout:

- a. Completely fill grout joints, except expansion control joints, with grout.
- b. Remove excess grout from the face of the tile as work progresses to insure a clean, attractive installation.
- Curing: Cure a minimum of 72 hours at 75 degrees F 7. (plus or minus 5 degrees F) after grouting before cleaning the floor.
- 8. Cleaning:
  - a. Upon completion of the entire grouting process, thoroughly clean tile work with diluted acid, while not damaging tile and adjacent surfaces.
  - b. Replace metal items discolored or items damaged by the diluted acid.

#### 9. Sealing:

- a. After curing and properly cleaning the tile work, apply accepted joint sealer according to the sealer manufacturer's recommendations.
- b. Keep sealer off adjacent areas specified to receive paint or other coatings or finishes.

#### 10. Protection:

- a. Before allowing foot traffic over finished tile surfaces cover the work with a layer of heavy polyethylene film, building paper, or other accepted protective covering.
- b. Lay board walkways on areas to be used as passage ways for workers.
- 11. Replacement: Remove and replace loose, cracked, broken, or otherwise damaged or defaced tile or marble.

END OF SECTION