SECTION 09330

QUARRY TILE

- PART 1 GENERAL
- 1.01 SUMMARY
 - A. Related Sections:
 - 1. 03300 Cast-In-Place Concrete.
 - 2. 07900 Joint Sealers.
 - 3. 09310 Ceramic Tile.
 - 4. 15421 Drains and Cleanouts.
- 1.02 REFERENCES
 - A. American National Standards Institute ANSI A108.3.
 - B. Tile Council of America, Inc. (TCA): Handbook for Ceramic Tile Installation.
- 1.03 SUBMITTALS
 - A. Submit properly identified product data including material specifications, printed installation and mixing instructions and maintenance recommendations for quarry tile and accessories specified.
 - B. Submit samples of the following for review and selection by $A/\text{E}\,.$
 - 1. Tile manufacturer's full color and pattern range for each type of tile required.
 - 2. Grout manufacturer's full color range samples.
 - 3. Each type of trim shape and special shape required, if requested.
 - 4. Submit sample board showing full range of colors available for review by the A/E.
- 1.04 QUALITY ASSURANCE
 - A. Comply with US Department of Commerce Simplified Practice Recommendations, R61.
 - B. Regulatory Requirements:

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- 1. Quarry tile flooring systems shall comply with the minimum slip-resistant coefficient of:
 - a. 0.5 for leveled floors.
 - b. 0.6 for accessible routes such as, but not limited to, interior corridors.
 - c. 0.8 for inclined floors such as, but not limited to, ramps.
- 2. Non-compliance of slip-resistant coefficient factor will be grounds for removal and disposal of installed flooring system, properly preparing the floor substrate, and installation of required slip-resistant flooring system at no expense to the Board.
- 1.05 DELIVERY, STORAGE, AND HANDLING
 - A. Deliver quarry tile in containers to the site with labels intact and seals unbroken.
- PART 2 PRODUCTS
- 2.01 MANUFACTURERS
 - A. Quarry Tile:
 - 1. American Olean.
 - 2. Summitville Tiles, Inc.
 - B. Joint Sealers:
 - 1. Camkote.
 - 2. Crest Silcrest.
 - 3. Macco Silicone Grout Sealer.
 - 4. Hillyard Onex-Seal.
- 2.02 MATERIALS
 - A. Quarry Floor Tile: Non-slip, rustproof abrasive aggregate surface, 6" x 6" x 1/2" size, pre-paraffined to resist grout staining.
 - B. Quarry Base Tile: 5" x 5" x 1/2" inch size, pre-paraffined, with coved bottoms, "thin lip" rounded tops, rounded external corners, and matching quarry floor tile.

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- C. Mortar for Setting Bed: Conventional cement mortar according to referenced specification.
- D. Acid Resistant Epoxy Joint Grout: Formula AAR-110 complying with Tile Council of America specifications for 3component, dark gray color mix, consisting of a liquid resin, a hardening agent, and an inert filler, that when completely set and hard shall be free from offensive odors.
- E. Color: As selected by A/E.
- F. Marble Thresholds: 2 inch wide standard thickness, color as selected by A/E.
- PART 3 EXECUTION
- 3.01 INSPECTION
 - A. Do not proceed with the work of this section until conditions detrimental to the proper and timely completion of the work have been corrected in an acceptable manner.
- 3.02 INSTALLATION
 - A. Install the quarry tile by "Conventional Cement Mortar" method according to the requirements of ANSI A108.3.
 - 1. Slope quarry tile uniformly to drains as indicated.
 - 2. Set marble thresholds where indicated or at dissimilar floor finishes with the same material used for setting quarry floor tile.
 - 3. Expansion Control Joints:
 - a. Install according to recommendations of the TCA handbook of ceramic tile installation.
 - b. Extend joints through the setting bed to the concrete substrate equal in width to the tile grout joints.
 - c. Provide approved solid neoprene filler and approved polysulfide caulking.
 - 4. Setting Bed Thickness: Place 1-1/4" maximum thickness of setting bed on the concrete substrate, screed and compact.
 - 5. Follow tile-setter's conventional procedures, laying

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quarry tile in pattern indicated with straight lines and uniform joints 3/8" wide.

- a. Rake excess setting bed mortar from joints to the depth of the each tile, allowing setting bed to cure for a minimum of 48 hours at 70 degrees F before application of joint grout.
- 6. Joint Grout:
 - a. Completely fill grout joints, except expansion control joints, with grout.
 - b. Remove excess grout from the face of the tile as work progresses to insure a clean, attractive installation.
- Curing: Cure a minimum of 72 hours at 75 degrees F (plus or minus 5 degrees F) after grouting before cleaning the floor.
- 8. Cleaning:
 - a. Upon completion of the entire grouting process, thoroughly clean tile work with diluted acid, while not damaging tile and adjacent surfaces.
 - b. Replace metal items discolored or items damaged by the diluted acid.
- 9. Sealing:
 - a. After curing and properly cleaning the tile work, apply accepted joint sealer according to the sealer manufacturer's recommendations.
 - b. Keep sealer off adjacent areas specified to receive paint or other coatings or finishes.

10. Protection:

- a. Before allowing foot traffic over finished tile surfaces cover the work with a layer of heavy polyethylene film, building paper, or other accepted protective covering.
- b. Lay board walkways on areas to be used as passage ways for workers.
- 11. Replacement: Remove and replace loose, cracked, broken, or otherwise damaged or defaced tile or marble.

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